

CNC MACHINES INVENTORY

Prototypes Unit

From 1 to 100 parts

48 Hours Chrono

Nombre	Type de machine	Axes	Diam. maxi	Long. maxi
2	MORI SEIKI NT 1000	10 axes bi-broches	Ø 200 mm	400 mm
1	MORI SEIKI NL150Y	5 axes (dont axe Y)	Ø 300 mm	490 mm
1	MORI SEIKI NL1500 MC	4 axes	Ø 300 mm	490 mm

Small Series Unit

From 50 to 500 parts

Slug Turning

Nombre	Type de machine	Axes	Diam. maxi	Long. maxi
3	MORI SEIKI SL150	2 axes	Ø 300 mm	450 mm
2	EMCO A320	2 axes	Ø 100 mm	150 mm
1	NL 2000 Y500	5 axes (dont axe Y)	Ø 65 mm	510 mm

Machining Center

Nombre	Type de machine	Axes	Capacité
1	MORI SEIKI NV5000/40	5 axes magasin 30 outils	800 x 500 x 510
1	MORI SEIKI SV503	5 axes magasin 30 outils	800 x 500 x 510
2	STAMA MC010	4 axes magasin 10 outils	500 x 380 x 300

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Medium Series Unit

From 250 to 5 000 parts

Bar turning – Sliding headstock

Nombre	Type de machine	Axes	Passage broche	Long. maxi
2	MANURHIN KMX13	4 axes bi-broches	Ø 16 mm	2700 mm
1	CITIZEN L20	7 axes bi-broches	Ø 20 mm	2700 mm
1	CITIZEN B12	7 axes bi-broches	Ø 12 mm	2700 mm
2	MANURHIN KMX26	3 axes	Ø 26 mm	2700 mm
1	CITIZEN L32	7 axes bi-broches	Ø 32 mm	2700 mm
1	CITIZEN L25	7 axes bi-broches	Ø 25 mm	2700 mm

Bar turning – Fixed headstock

Nombre	Type de machine	Axes	Passage broche	Long. maxi
1	MORI SEIKI NZ 2000	8 axes (dont axe Y) bi-broches	Ø 65 mm	800 mm
3	MORI SEIKI ZT1000Y	8 axes (dont axe Y) bi-broches	Ø 42 mm	440 mm
1	MORI SEIKI ZL150	7 axes bi-broches	Ø 42 mm	470 mm
1	BIGGLIA QUATTRO B56	7 axes bi-broches	Ø 65 mm	200 mm
1	MORI SEIKI SL154	4 axes	Ø 45 mm	450 mm
1	BIGGLIA B131 - S1	2 axes	Ø 65 mm	450 mm